Property Data

Envalior
Imagine the Future

Pocan® B1906

Arnite® T06 200

PBT

Low Viscosity, Injection Molding, Extrusion, Food Contact Quality

Print Date: 2026-04-09

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES	**VALUE**		
Melt volume-flow rate (MVR)	22	cm³/10min	ISO 1133
Temperature	250	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage (normal)	1.8	%	ISO 294-4
Molding shrinkage (parallel)	1.8	%	ISO 294-4
MECHANICAL PROPERTIES	**VALUE**		
Tensile modulus	2700	MPa	ISO 527-1/-2
Yield stress	55	MPa	ISO 527-1/-2
Yield strain	3.5	%	ISO 527-1/-2
Nominal strain at break	>50	%	ISO 527-1/-2
Flexural modulus	2440	MPa	ISO 178
Flexural strength	89	MPa	ISO 178
Charpy impact strength (+23°C)	N	kJ/m²	ISO 179/1eU
Charpy impact strength (-30°C)	N	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	5	kJ/m²	ISO 179/1eA
Charpy notched impact strength (-30°C)	5	kJ/m²	ISO 179/1eA
THERMAL PROPERTIES	**VALUE**		
Melting temperature (10°C/min)	225	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	55	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	165	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.9	E-4/°C	ISO 11359-1/-2

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Coeff. of linear therm. expansion (normal)	0.9	E-4/°C	ISO 11359-1/-2
Burning Behav. at 0.75 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	0.75	mm	IEC 60695-11-10
Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
Burning Behav. at 3.0 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	3	mm	IEC 60695-11-10

ELECTRICAL PROPERTIES	VALUE		
Relative permittivity (100Hz)	3.5	-	IEC 62631-2-1
Relative permittivity (1 MHz)	3.2	-	IEC 62631-2-1
Dissipation factor (100 Hz)	20	E-4	IEC 62631-2-1
Dissipation factor (1 MHz)	200	E-4	IEC 62631-2-1
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Electric strength	27	kV/mm	IEC 60243-1
Comparative tracking index	600	V	IEC 60112
Comparative tracking index (PLC)	0	class	UL 746A

OTHER PROPERTIES	VALUE		
Water absorption	0.45	%	Sim. to ISO 62
Humidity absorption	0.18	%	Sim. to ISO 62
Density	1300	kg/m³	ISO 1183

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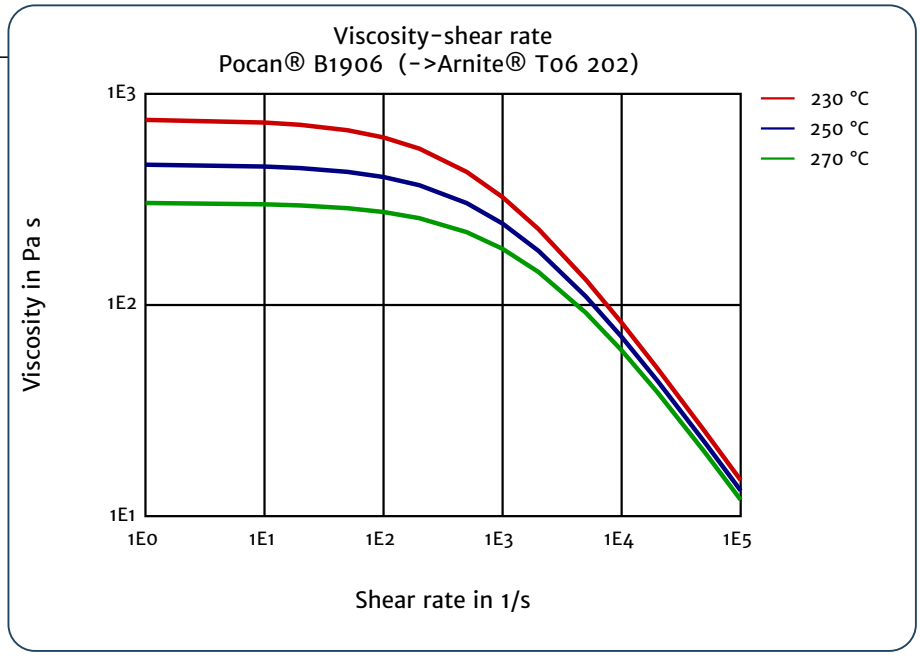
Viscosity-shear rate



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