Property Data

Envalior
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Pocan® B3216

Pocan® KL1-7265

PBT-GF15

15% Glass Fiber Reinforced, Injection Molding, General purpose

Print Date: 2026-04-09

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES	**VALUE**		
Melt volume-flow rate (MVR)	25	cm³/10min	ISO 1133
Temperature	260	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage (normal)	1.2	%	ISO 294-4
Molding shrinkage (parallel)	0.7	%	ISO 294-4
MECHANICAL PROPERTIES	**VALUE**		
Tensile modulus	6000	MPa	ISO 527-1/-2
Stress at break	105	MPa	ISO 527-1/-2
Strain at break	3.5	%	ISO 527-1/-2
Flexural modulus	5600	MPa	ISO 178
Flexural strength	170	MPa	ISO 178
Flexural strain at flexural strength	4.2	%	ISO 178-A
Charpy impact strength (+23°C)	30	kJ/m²	ISO 179/1eU
Charpy impact strength (-30°C)	30	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	6.1	kJ/m²	ISO 179/1eA
Charpy notched impact strength (-30°C)	6.1	kJ/m²	ISO 179/1eA
Izod impact strength (+23°C)	25	kJ/m²	ISO 180/1U
Izod impact strength (-30°C)	25	kJ/m²	ISO 180-1U
THERMAL PROPERTIES	**VALUE**		
Melting temperature (10°C/min)	225	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	195	°C	ISO 75-1/-2

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Temp. of deflection under load (0.45 MPa)	220	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	0.4	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	1.2	E–4/°C	ISO 11359–1/–2
Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695–11–10
Thickness tested	1.5	mm	IEC 60695–11–10
Burning Behav. at 3.0 mm nom. thickn.	HB	class	IEC 60695–11–10
Thickness tested	3	mm	IEC 60695–11–10
Oxygen index	20	%	ISO 4589–1/–2
Glow Wire Flammability Index GWFI	650	°C	IEC 60695–2–12
GWFI (Thickness (1) tested)	2	mm	IEC 60695–2–12

ELECTRICAL PROPERTIES	VALUE		
Relative permittivity (100Hz)	3.6	–	IEC 62631–2–1
Relative permittivity (1 MHz)	3.5	–	IEC 62631–2–1
Dissipation factor (100 Hz)	30	E–4	IEC 62631–2–1
Dissipation factor (1 MHz)	200	E–4	IEC 62631–2–1
Volume resistivity	>1E13	Ohm*m	IEC 62631–3–1
Surface resistivity	>1E15	Ohm	IEC 62631–3–2
Electric strength	25	kV/mm	IEC 60243–1
Comparative tracking index	300	V	IEC 60112
Comparative tracking index (PLC)	1	class	UL 746A

OTHER PROPERTIES	VALUE		
Water absorption	0.4	%	Sim. to ISO 62
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1410	kg/m³	ISO 1183

PROCESSING RECOMMENDATIONS	VALUE	
Drying temperature circulating air dryer	120	°C

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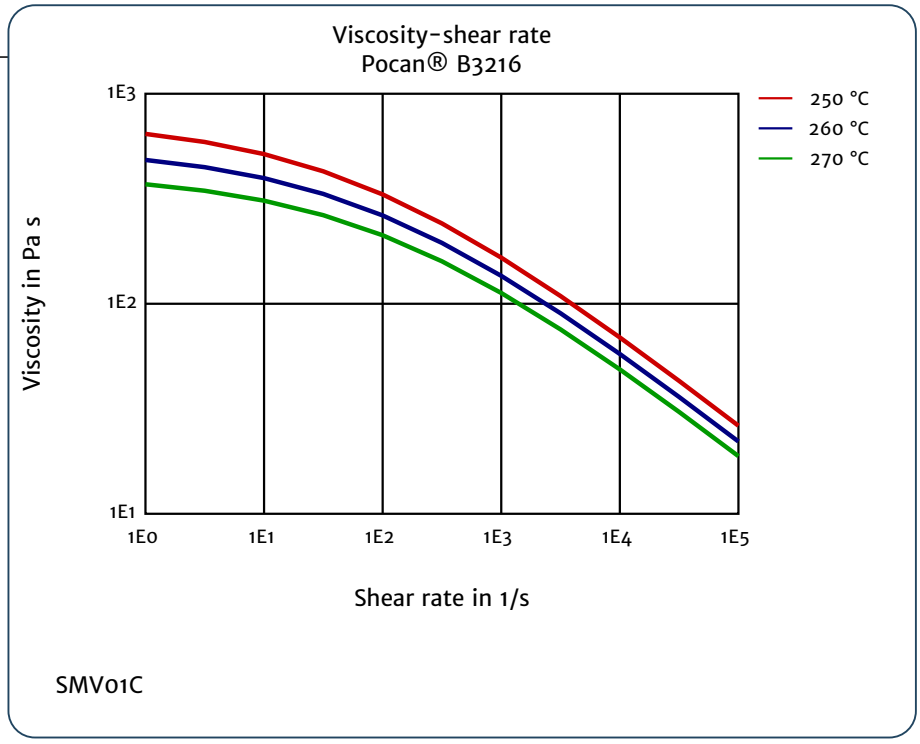
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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Drying time circulating air dryer	4–8	h	
Residual moisture content	0.00–0.02	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	250–270	°C	
Mold temperature	80–100	°C	

Viscosity–shear rate



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