Property Data

Envalior
Imagine the Future

Pocan® B3233Z

Pocan® KL1-7033

PBT-I-GF30

30% Glass Fiber Reinforced, Injection Molding, Impact Modified

Print Date: 2026-04-09

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES	**VALUE**		
Melt volume-flow rate (MVR)	13	cm³/10min	ISO 1133
Temperature	260	°C	ISO 1133
Load	5	kg	ISO 1133
Molding shrinkage (normal)	0.9	%	ISO 294-4
Molding shrinkage (parallel)	0.4	%	ISO 294-4
MECHANICAL PROPERTIES	**VALUE**		
Tensile modulus	8000	MPa	ISO 527-1/-2
Stress at break	95	MPa	ISO 527-1/-2
Strain at break	4	%	ISO 527-1/-2
Flexural strain at flexural strength	3.8	%	ISO 178-A
Charpy impact strength (+23°C)	65	kJ/m²	ISO 179/1eU
Charpy impact strength (-30°C)	65	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	12	kJ/m²	ISO 179/1eA
Charpy notched impact strength (-30°C)	10	kJ/m²	ISO 179/1eA
Izod impact strength (-30°C)	55	kJ/m²	ISO 180-1U
THERMAL PROPERTIES	**VALUE**		
Melting temperature (10°C/min)	225	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	195	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	220	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.3	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	1	E-4/°C	ISO 11359-1/-2

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
Burning Behav. at 3.0 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	3	mm	IEC 60695-11-10
Oxygen index	21	%	ISO 4589-1/-2
Glow Wire Flammability Index GWFI	650	°C	IEC 60695-2-12
GWFI (Thickness (1) tested)	2	mm	IEC 60695-2-12

ELECTRICAL PROPERTIES	VALUE		
Relative permittivity (100Hz)	4.6	-	IEC 62631-2-1
Relative permittivity (1 MHz)	3.9	-	IEC 62631-2-1
Dissipation factor (100 Hz)	60	E-4	IEC 62631-2-1
Dissipation factor (1 MHz)	260	E-4	IEC 62631-2-1
Surface resistivity	>1E15	Ohm	IEC 62631-3-2
Electric strength	28	kV/mm	IEC 60243-1
Comparative tracking index	600	V	IEC 60112

OTHER PROPERTIES	VALUE		
Water absorption	0.4	%	Sim. to ISO 62
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1460	kg/m³	ISO 1183

PROCESSING RECOMMENDATIONS	VALUE		
Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4-8	h	
Residual moisture content	0.00-0.02	%	acc. to Karl Fischer
Melt temperature (Tmin - Tmax)	250-270	°C	
Mold temperature	80-100	°C	

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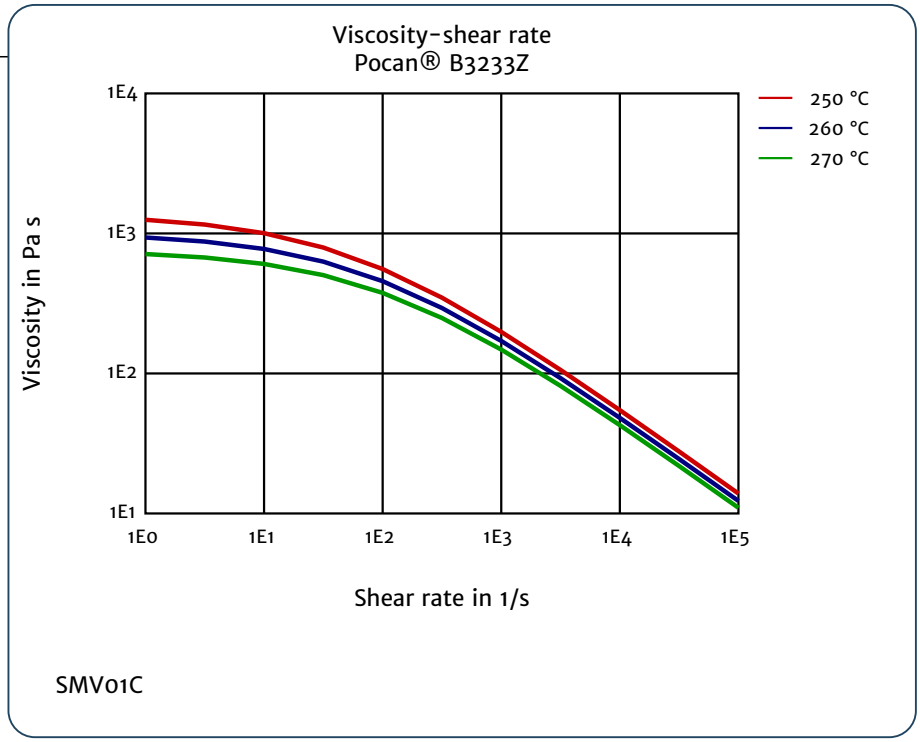
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Viscosity–shear rate



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