Property Data

Envalior
Imagine the Future

Pocan® B3234HR S2

PBT–GF30

30% Glass Fiber Reinforced, Injection Molding, Hydrolysis Stabilized

Print Date: 2025–10–04

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES	**VALUE**		
Melt volume–flow rate	20	cm³/10min	ISO 1133
Temperature	260	°C	ISO 1133
Load	2.16	kg	ISO 1133
Molding shrinkage (normal)	1	%	ISO 294–4
Molding shrinkage (parallel)	0.4	%	ISO 294–4
MECHANICAL PROPERTIES	**VALUE**		
Tensile modulus	9800	MPa	ISO 527–1/–2
Stress at break	130	MPa	ISO 527–1/–2
Strain at break	3	%	ISO 527–1/–2
Flexural modulus	9500	MPa	ISO 178
Flexural strength	210	MPa	ISO 178
Flexural strain at flexural strength	3.2	%	ISO 178–A
Charpy impact strength (+23°C)	65	kJ/m²	ISO 179/1eU
Charpy impact strength (–30°C)	65	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	9.1	kJ/m²	ISO 179/1eA
Charpy notched impact strength (–30°C)	8.2	kJ/m²	ISO 179/1eA
THERMAL PROPERTIES	**VALUE**		
Melting temperature (10°C/min)	225	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	205	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	222	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	0.2	E–4/°C	ISO 11359–1/–2

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Coeff. of linear therm. expansion (normal)	1.4	E–4/°C	ISO 11359–1/–2
Burning Behav. at 0.75 mm nom. thickn.	HB	class	IEC 60695–11–10
Thickness tested	0.75	mm	IEC 60695–11–10
Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695–11–10
Thickness tested	1.5	mm	IEC 60695–11–10
Burning Behav. at 3.0 mm nom. thickn.	HB	class	IEC 60695–11–10
Thickness tested	3	mm	IEC 60695–11–10

OTHER PROPERTIES	VALUE		
Density	1510	kg/m³	ISO 1183

PROCESSING RECOMMENDATIONS	VALUE		
Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4–8	h	
Residual moisture content	0.00–0.02	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	250–270	°C	
Mold temperature	80–100	°C	

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