Property Data

Envalior
Imagine the Future

Pocan® B3235E 000000

PBT–GF30

Injection Molding, 30% Glass Fiber Reinforced, High Flow, CTI 600

Print Date: 2025–10–04

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES	**VALUE**		
Melt volume–flow rate	25	cm³/10min	ISO 1133
Temperature	260	°C	ISO 1133
Load	2.16	kg	ISO 1133
MECHANICAL PROPERTIES	**VALUE**		
Tensile modulus	9800	MPa	ISO 527–1/–2
Stress at break	125	MPa	ISO 527–1/–2
Strain at break	2.5	%	ISO 527–1/–2
Flexural modulus	9000	MPa	ISO 178
Flexural strength	195	MPa	ISO 178
Flexural strain at flexural strength	3	%	ISO 178–A
Izod impact strength (+23°C)	50	kJ/m²	ISO 180/1U
THERMAL PROPERTIES	**VALUE**		
Melting temperature (10°C/min)	225	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	207	°C	ISO 75–1/–2
ELECTRICAL PROPERTIES	**VALUE**		
Comparative tracking index	600	V	IEC 60112
OTHER PROPERTIES	**VALUE**		
Density	1530	kg/m³	ISO 1183

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
PROCESSING RECOMMENDATIONS	**VALUE**		
Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4–8	h	
Residual moisture content	0.00–0.02	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	250–270	°C	
Mold temperature	80–100	°C	

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