Property Data

Envalior
Imagine the Future

Pocan® C1206

(PET+PC)–I

Injection Molding, Unreinforced, Impact Modified

Print Date: 2025–10–04

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES	**VALUE**		
Melt volume–flow rate	30	cm³/10min	ISO 1133
Temperature	260	°C	ISO 1133
Load	5	kg	ISO 1133
Molding shrinkage (normal)	0.7	%	ISO 294–4
Molding shrinkage (parallel)	0.7	%	ISO 294–4
MECHANICAL PROPERTIES	**VALUE**		
Tensile modulus	2200	MPa	ISO 527–1/–2
Yield stress	50	MPa	ISO 527–1/–2
Yield strain	4.5	%	ISO 527–1/–2
Nominal strain at break	10	%	ISO 527–1/–2
Flexural modulus	2200	MPa	ISO 178
Flexural strength	75	MPa	ISO 178
Flexural strain at flexural strength	5	%	ISO 178–A
Charpy impact strength (+23°C)	N	kJ/m²	ISO 179/1eU
Charpy impact strength (–30°C)	N	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	55	kJ/m²	ISO 179/1eA
Charpy notched impact strength (–30°C)	20	kJ/m²	ISO 179/1eA
Izod impact strength (+23°C)	N	kJ/m²	ISO 180/1U
Izod impact strength (–30°C)	N	kJ/m²	ISO 180–1U
THERMAL PROPERTIES	**VALUE**		
Melting temperature (10°C/min)	250	°C	ISO 11357–1/–3

Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.
Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.
Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values.
Copyright © Envalior 2025. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of Envalior.

Property Data

Pocan® C1206

Print Date: 2025-10-04

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Temp. of deflection under load (1.80 MPa)	90	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	120	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	0.9	E-4/°C	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	0.8	E-4/°C	ISO 11359-1/-2
Burning Behav. at 0.75 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	0.75	mm	IEC 60695-11-10
Burning Behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	IEC 60695-11-10
Burning Behav. at 3.0 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	3	mm	IEC 60695-11-10

ELECTRICAL PROPERTIES	VALUE		
Comparative tracking index	600	V	IEC 60112

OTHER PROPERTIES	VALUE		
Density	1220	kg/m³	ISO 1183

PROCESSING RECOMMENDATIONS	VALUE		
Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4-8	h	
Residual moisture content	0.00-0.02	%	acc. to Karl Fischer
Melt temperature (Tmin - Tmax)	260-280	°C	
Mold temperature	80-100	°C	
admissible residence time at Tmax	<10	min	

Seller represents and warrants exclusively that on the date of delivery by Seller the product shall be in conformity with the specifications agreed upon. Seller makes no other representations or warranties, whether express or implied.
Seller is not responsible or liable for the design of the products of the Customer and it is the responsibility of the Customer to determine that the Seller's product is safe, complies with application laws and regulations, and is technically or otherwise fit for its intended use. Seller does not endorse or claim suitability of its products for a specific application and disclaims each and every representation or warranty, whether express or implied, in that respect.
Typical values are indicative only and are not to be construed as being binding specifications. Colorants in the product or other additives may cause significant variations in typical values.
Copyright © Envalior 2025. All rights reserved. No part of the information may be reproduced, distributed, or transmitted in any form or by any means, including photocopying, recording, or other electronic or mechanical methods, without the prior written permission of Envalior.