Property Data

Envalior
Imagine the Future

Pocan® TFN4230

(PBT+PET)–GF25 FR(40)

25% Glass Fiber Reinforced, Injection Molding, Flame Retardant (halogen free)

Print Date: 2025–10–04

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES	**VALUE**		
Molding shrinkage (normal)	0.9	%	ISO 294–4
Molding shrinkage (parallel)	0.4	%	ISO 294–4
MECHANICAL PROPERTIES	**VALUE**		
Tensile modulus	10300	MPa	ISO 527–1/–2
Stress at break	100	MPa	ISO 527–1/–2
Strain at break	1.8	%	ISO 527–1/–2
Flexural modulus	10400	MPa	ISO 178
Flexural strength	160	MPa	ISO 178
Flexural strain at flexural strength	1.8	%	ISO 178–A
Charpy impact strength (+23°C)	30	kJ/m²	ISO 179/1eU
Charpy impact strength (–30°C)	25	kJ/m²	ISO 179/1eU
Izod impact strength (+23°C)	27	kJ/m²	ISO 180/1U
THERMAL PROPERTIES	**VALUE**		
Temp. of deflection under load (1.80 MPa)	200	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	220	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	0.3	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	0.9	E–4/°C	ISO 11359–1/–2
Burning Behav. at 0.75 mm nom. thickn.	V–0	class	IEC 60695–11–10
Thickness tested	0.75	mm	IEC 60695–11–10
Burning Behav. at 1.5 mm nom. thickn.	V–0	class	IEC 60695–11–10
Thickness tested	1.5	mm	IEC 60695–11–10

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
Burning Behav. at 3.0 mm nom. thickn.	V–0	class	IEC 60695–11–10
Thickness tested	3	mm	IEC 60695–11–10
Glow Wire Flammability Index GWFI	960	°C	IEC 60695–2–12
GWFI (Thickness (1) tested)	0.75	mm	IEC 60695–2–12
Glow Wire Flammability Index GWFI	960	°C	IEC 60695–2–12
GWFI (Thickness (2) tested)	1.5	mm	IEC 60695–2–12
Glow Wire Ignition Temperature GWIT	800	°C	IEC 60695–2–13
GWIT (Thickness (1) tested)	0.75	mm	IEC 60695–2–13
Glow Wire Ignition Temperature GWIT	800	°C	IEC 60695–2–13
GWIT (Thickness (2) tested)	1.5	mm	IEC 60695–2–13
Glow Wire Ignition Temperature GWIT	825	°C	IEC 60695–2–13
GWIT (Thickness (3) tested)	3	mm	IEC 60695–2–13

ELECTRICAL PROPERTIES	VALUE		
Volume resistivity	>1E13	Ohm*m	IEC 62631–3–1
Surface resistivity	>1E15	Ohm	IEC 62631–3–2
Electric strength	42	kV/mm	IEC 60243–1
Comparative tracking index	475	V	IEC 60112
Comparative tracking index (PLC)	1	class	UL 746A

OTHER PROPERTIES	VALUE		
Density	1580	kg/m³	ISO 1183

PROCESSING RECOMMENDATIONS	VALUE		
Drying temperature circulating air dryer	120	°C	
Drying time circulating air dryer	4–8	h	
Residual moisture content	0.00–0.02	%	acc. to Karl Fischer
Melt temperature (Tmin – Tmax)	260–270	°C	
Mold temperature	80–100	°C	

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PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
admissible residence time at Tmax	<5	min	

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